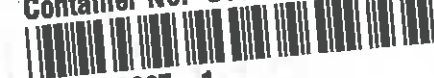




Container No: S116141



Part: D3205-1  
Job No: 182253  
Serial No/Batch: S116141  
Revision:  
Inspector:  
Exp Date:  
Instructions: Various STC's  
Pedal Bracket

Date: 18/04/18

Part Weight: 0 lbs

Job Created: 8/21/18

Due Date: 9/7/18

Type: Stock

Note: DWG REV C IPP A 04.06.09 New issue KJ/RF IPP Rev:B 08-12-16 attach DEO DD verified by:EC IPP REV:C AS PER REV B 12-03-23 JLM VERIFIED BY:EC

Ship Via:

a Ltd.  
i St  
IN

D3205-1  
Job Sheet 182253



200  
46

Job Qty: 6 ea

12 ea

DAS  
21  
9-89

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off      |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|---------------|
|       |                        |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |               |
| 90    | Start up Operation     | 6 Ea  | 9/7/18     | 9/7/18   | 0.00      | 0.00    | Start Up Machining-2  |           | DAS 18/10/14  |
| 100   | Bandsaw                | 6 pcs | 9/7/18     | 9/7/18   | 0.00      | 0.69    | Bandsaw1              |           | 52 18/10/14   |
| 110   | CNC Vertical Machining | 6 pcs | 9/7/18     | 9/7/18   | 0.58      | 24.00   | HAAS1-3               |           | 9-89 18/10/14 |
| 120   | QC                     | 6 pcs | 9/7/18     | 9/7/18   | 0.00      | 0.00    | QC2 Machining-2       |           | DIP 18/10/14  |
| 121   | Mill Conv              | 6 pcs | 9/7/18     | 9/7/18   | 0.00      | 6.00    | Mill Conv 1           |           | FEED 18/10/17 |
| 122   | QC                     | 6 pcs | 9/7/18     | 9/7/18   | 0.00      | 0.00    | QC2 Machining-2       |           | FEED 18/10/17 |
| 130   | QC                     | 6 pcs | 9/7/18     | 9/7/18   | 0.00      | 0.00    | QC8 Machining-2       |           | FEED 18/10/17 |
| 140   | HandFinish             | 6 pcs | 9/7/18     | 9/7/18   | 0.00      | 0.50    | HandFinish1           |           | DIP 18/10/18  |
| 150   | Powdercoat             | 6 pcs | 9/7/18     | 9/7/18   | 0.00      | 0.50    | Powdercoat3           |           | FEED 18/10/17 |
| 160   | QC                     | 6 pcs | 9/7/18     | 9/7/18   | 0.00      | 0.00    | QC3                   |           | OCT 2 2018 68 |
| 170   | Packaging              | 6 pcs | 9/7/18     | 9/7/18   | 0.00      | 0.00    | Packaging3-1          |           | 9-89          |
| 180   | QC21-SA                | 6 Ea  | 9/7/18     | 9/7/18   | 0.00      | 0.00    | QC21                  |           | OCT 2 6 2018  |

Part Op 100 - Cut blanks: 3.250" x 2.500" x 4.250" long Bar (+0.030/-0.000)

Descriptions: 110 - Machine D3205-1 as per Folio FA346 and Dwg D3205 Identify as D3205-1

121 - COUNTER SINK AS PER DWG

150 - Note: Cover the thread hole for D3205-1 before powder coat.

170 - LOCATION : GA

1138839 START: 8:00 TEMP: 320° FINISH: 8:30

### Job BOM

| Part / Item          | Component Name           | Quantity             | Operation             | Container                          |
|----------------------|--------------------------|----------------------|-----------------------|------------------------------------|
| M7075T73B2.500X03.25 | 7075-T73 Bar 2.50 X 3.25 | 2.1876 ft (.3646 ea) | 90-Start up Operation | FM1 37654<br>FM1 35792<br>SILK 132 |

### Job Allocations

| Operation             | Component Part       | Required | Inventory | Allocated |
|-----------------------|----------------------|----------|-----------|-----------|
| 90-Start up Operation | M7075T73B2.500X03.25 | 2        | 6         | 0         |

### Part Specifications

Specifications could not be found.

P.T.O.

|                            |        |                      |
|----------------------------|--------|----------------------|
| DART AEROSPACE LTD         |        | Work Order: 182253   |
| Description: Pedal Bracket |        | Part Number: D3205-1 |
| Inspection Dwg: D3205      | Rev: C | Page 1 of 1          |

FIRST ARTICLE INSPECTION CHECKLIST

| Drawing Dimension | Tolerance     | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| 1.100             | +/-0.010      | 1.101            | ✓      |        | Vern                 |          |
| 0.250             | +/-0.010      | 0.251            | ✓      |        | "                    |          |
| R0.38             | +/-0.030      | 0.380            | ✓      |        | R.G.                 |          |
| 0.125             | +/-0.010      | 0.128            | ✓      |        | Vern                 |          |
| 0.250             | +/-0.010      | 0.255            | ✓      |        | "                    |          |
| 2.380             | +/-0.010      | 2.381            | ✓      |        | "                    |          |
| 1.380             | +/-0.010      | 1.379            | ✓      |        | "                    |          |
| 0.500             | +/-0.010      | 0.500            | ✓      |        | "                    |          |
| 0.880             | +/-0.010      | 0.881            | ✓      |        | "                    |          |
| Ø0.470 x 100°     | +0.006/-0.001 | Ø0.472 x 100°    | ✓      |        | CNC 20               |          |
| 0.440             | +/-0.010      | 0.438            | ✓      |        | Vern                 |          |
| 0.600             | +/-0.010      | 0.598            | ✓      |        | "                    |          |
| 1/4-28UNF-313     | N/A           | 1/4-28           | ✓      |        |                      |          |
| 0.250             | +/-0.010      | 0.245            | ✓      |        | Vern                 |          |
| Ø0.257            | +0.006/-0.001 | 0.259            | ✓      |        | "                    |          |
| 1.750             | +/-0.010      | 1.752            | ✓      |        | "                    |          |
| 0.870             | +/-0.010      | 0.870            | ✓      |        | "                    |          |
| 0.440             | +/-0.010      | 0.440            | ✓      |        | "                    |          |
| R0.25             | +/-0.030      | 0.250            | ✓      |        | R.G.                 |          |
| 3.000             | +/-0.010      | 3.001            | ✓      |        | Vern                 |          |
| 3.96              | +/-0.030      | 3.96             | ✓      |        | "                    |          |
| 0.409             | +/-0.010      | 0.408            | ✓      |        | "                    |          |
| 0.808             | +/-0.010      | 0.806            | ✓      |        | "                    |          |
| 2.562             | +/-0.010      | 2.565            | ✓      |        | "                    |          |

|                  |                 |                       |
|------------------|-----------------|-----------------------|
| Measured by: DTP | Audited by: mmc | Preliminary Approval: |
| Date: 18-10-03   | Date: 18/10/18  | Date:                 |

| Rev | Date     | Change                           | Revised by | Approved |
|-----|----------|----------------------------------|------------|----------|
| A   | 05.02.17 | New Issue                        | KJ/JLM     |          |
| B   | 12.05.14 | Dimensions updated per Dwg Rev B | KJ         |          |
| C   | 13.02.27 | Dwg Rev updated                  | KJ         |          |